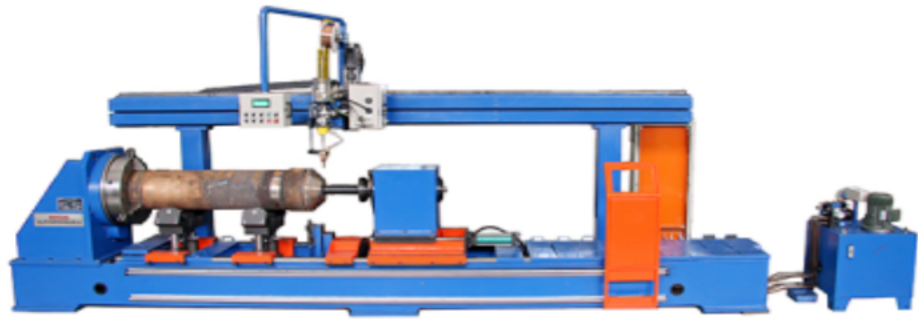


Narrow Gap SAW



Features

- > Massive reducing welding duration.
- > Low heat input.
- > Energy saving(wire, power and etc.)

Specification	
Max. weld thickness	400mm
Groove width	9-16mm
Deposition speed	70g/min, 90g/min
Weld speed	100-300mm/min
Pass No. per layer	One pass
Wire diameter	1.2/1.6mm
Wire oscillating frequency	60 per min
Shield gas	Ar 80%+CO2 20%