



# Met Weld

Leading Indian manufacturers and exporter of **Welding Machine, Welding Electrodes, Welding Wires, Welding Cables and Welding Accessories**

**Welding Electrodes > Weldwell Electrodes**

## **WELDWELL ELECTRODES**

### **PROFILE:**

**Weldwell Electrodes** is an ISO 9001 company, manufacturing high quality welding electrodes and GMAW wire for MIG/MAG welding. Our facility is based at Nagpur in central India.

We offer a range of Welding Electrodes for variety of applications including M.S., High Tensile, Stainless Steel, Cast Iron, Hardfacing, Cutting/Gouging etc.

**WELDFAST** range covers electrodes for fabrication, erection, high pressure piping and other engineering applications.

Equipped with the latest technological equipments and well maintained testing instruments, Noble Electrodes also boasts of skilled manpower and competitive infrastructure.

**WELDALLOY** range covers Repairs & Maintenance Electrodes for host of core sector industries. In addition, customised electrodes for application-specific needs are offered to our valued customers.

**MIGFAST** wires offer you choice of superior quality GMAW Wire for MIG/MAG welding.

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BRAND	AWS CODING	BIS CODING
<b>MILD STEEL GENERAL PURPOSE ELECTRODES</b>		
WELDFAST SUPER	E 6013	ER 4211X
WELDFAST QUALITY	E-6013	ER 4222 X
WELDFAST SUPREME	E 6013	ERR 4222 X
WELDFAST CONTACT	E 6013	ERR 4241 KX
WELDFAST ZITANK	E 6013	
<b>LOW HYDROGEN ELECTRODES</b>		
WELDFAST LH 16	E 7016	EB 5426 H3 X
WELDFAST LH 18	E 7018	EB 5426 H3 JX
WELDFAST LH 18-1	E 7018-1	EB 5526 H3 JX
WELDFAST LH 18 (NACE)	E 7018-1	EB 5629 H3 JX
WELDFAST LH 28	E 7028	EB 5336 H2 LX
<b>CROME-MOLY CREEP RESISTANT ELECTRODES</b>		
WELDFAST CROMO 0500	E 7018-A1	E 49B A1 26Fe
WELDFAST CROMO 1500	E 8018-B2	E 55BB 226Fe
WELDFAST CROMO 2251	E 9018-B3	E 55BB 326Fe
WELDFAST CROMO 5500	E-8018-B6	E 41BB 626Fe
WELDFAST CROMO 9100	E 8018-B8	
<b>LOW ALLOY HIGH TENSIL STEEL ELECTRODES</b>		
WELDFAST TENSAL 60	E 8018-G	E 55BG 129Fe
WELDFAST TENSAL 100 G	E 10018-G	
WELDFAST TENSAL 100 D2	E 10018-D2	E 68BD 229Fe
WELDFAST TENSAL 100 M	E 10018-M	E 68BD 229Fe
WELDFAST TENSAL 80	E 11018-G	
WELDFAST 80 C1	E 8018-C1	
WELDFAST 80 C2	E 8018-C2	

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WELDFAST 80 C3	E 8018-C3	
WELDFAST 80 C4	E 8018-C4	
WELDFAST W2	E 8018-W2	
WELDFAST 7018 M	E 7018-M	
WELDFAST 9018 M	E 9018-M	
WELDFAST 11018 M	E 11018-M	
WELDFAST 8016 C2	E 8016-C2	
<b>STAINLESS STEEL ELECTRODES</b>		
WELDFAST 308	E 308-16	E 19.9 R26
WELDFAST 308L	E 308L-16	E 19.9L R26
WELDFAST 308Mo	E 308Mo-16	E 19.9.2 R26
WELDFAST 347	E 347-16	E 19.9Nb R26
WELDFAST 316	E 316-16	E 19.12.2 R26
WELDFAST 316L	E 316L-16	E 19.12.2L R26
WELDFAST 317L	E 317L-16	
WELDFAST 309	E 309-16	E 23.12 R26
WELDFAST 309L	E 309L-16	E 23.12L R26
WELDFAST 309Mo	E 309Mo-16	E 23.12.2 R26
WELDFAST 309MoL	E 309L-Mo-16	E 23.12.2L R26
WELDFAST 309Cb	E 309Cb-16	E 23.12Cb R26
WELDFAST 310	E 310-16	E 25.20 R26 X
WELDFAST 312	E 312-16	E 28.8 R26
WELDFAST 318	E 318-16	E 19.12.2Nb R26
WELDFAST 320	E 320-15	
WELDFAST 13	E 410-15	
WELDFAST 410	E 410-15	
WELDFAST 410Ni-Mo	E 410Ni-Mo-15	

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WELDFAST 430	E 430-15	
WELDFAST 630	E 630-16	
WELDFAST 2209	E 2209-16	
WELDFAST 2594	E 2594-16	
WELDFAST 2553	E 2553-16	
WELDFAST 307S	E 307-16	E 18.8Mn R26
<b>HARDSURFACING ELECTRODES</b>		
WELDFAST HARDEX I	HARDFACING(LOW HYDROGEN)(250-300 BHN)	
WELDFAST HARDEX II	HARDFACING(LOW HYDROGEN)(350-450 BHN)	
WELDFAST HARDEX II R	HARDFACING(MED-HEAVY COATED)(350-450 BHN)	
WELDFAST HARDEX III	HARDFACING(LOW HYDROGEN)(600-650 BHN)	
WELDFAST HARDEX III R	HARDFACING(MED-HEAVY COATED)(600-650 BHN)	
WELDFAST HARDEX IV	HARDFACING(LOW HYDROGEN)(580-630 BHN)	
WELDFAST MANGAN	MANGANESE ELECTRODES	
WELDFAST MANGAN SPL	HARDFACING MANGANESE ELECTRODES	
<b>CAST IRON MACHINABLE ELECTRODES</b>		
WELDFAST CI	E-St	
WELDFAST CIMAC	E-NiFeCI	
<b>CUTTING &amp; GOUGING ELECTRODES</b>		
WELDFAST GROOVECUT	CUTTING ELECTRODES	
WELLGOUGE	GOUGING ELECTRODES	

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## WELDALLOY SERIES

BRAND	SPECIFICATION
<b>SURFACING, OVERLAY AND HARDFACING APPLICATION</b>	
WELDALLOY I	For Exceptionally High Crack and Heat Resistant Joints.
WELDALLOY II	For Excellent Resistance to Rolling, Sliding, Friction and Moderate Impact.
WELDALLOY III	Air Hardening Type Surfacing Electrode for Severe Service Condition.
WELDALLOY IV	Electrode with Chromium Carbides for Surfacing.
WELDALLOY V	Electrode to Deposit Material Highly Resistant to Abrasion at Room Temperature as well as at Elevated Temperature.
WELDALLOY VI	High Alloy Electrode for Extreme Abrasion Resistance
WELDALLOY VII	Cobalt Base Alloy for High Temperature Oxidation and Corrosion Resistance.
WELDALLOY MANGAN	High Alloy Electrode for Extreme Abrasion Resistance
<b>OVERLAYING &amp; DISSIMILAR METAL JOINING</b>	
WELDALLOY 886	For Joining and Repairs of Manganese Steel Parts.
WELDALLOY 816 S	For Stainless Steel Overlays.
WELDALLOY 886 S	For Joining and Critical Repairing of Manganese Equipments.
WELDALLOY 307 S	For Extremely Tough Buffer Layer.
WELDALLOY 980	A Truly Versatile electrode for High Strength, Crack Resistant Deposit for Joining Unknown Dissimilar Steels.
WELDALLOY 980 CP	A High Strength, Crack Resistant Deposit, Outstanding Weldability for Joining Unknown Dissimilar Steels.
<b>WELDING CAST IRON TO CAST IRON &amp; TO OTHER METAL</b>	
WELDALLOY CI	A Low Cost Cast Iron Electrode Where Machinability is Not Essential.
WELDALLOY 511	A High Nickel Electrode for Cold Welding of Cast Iron for Machinable Deposit.
WELDALLOY 521	An Electrode for All Weldable Cast Irons.
WELDALLOY 531	Nickel Alloy Electrode for Welding Cast Iron.

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STAINLESS STEEL TO COMBAT CORROSION OXIDATION & HEAT	
WELDALLOY 308	Extra Low Carbon Stainless Steel Electrode.
WELDALLOY 347	Stabilized Low Carbon Stainless Steel Electrode.
WELDALLOY 316	For Extra Low Carbon Molybdenum Bearing Deposit
WELDALLOY 318	For Stabilized Extra Low Carbon Molybdenum Bearing Deposit.
WELDALLOY 310	Electrode for Excellent Oxidation, Corrosion and Heat Resistance.
WELDALLOY 410	Electrode for Straight Chromium Steel.
WELDALLOY 430	Electrode for Welding 17% Chromium Steel.
NICKEL, NICKEL ALLOYS & DISSIMILAR METAL JOINING	
WELDALLOY Ni	For Practically Pure Nickel Deposit.
WELDALLOY NiCu	Stabilized Low Carbon Stainless Steel Electrode.
WELDALLOY NICRAFE-2	For Exceptionally Tough and Heat Resistant Joints.
WELDALLOY NICRAFE-2	For Exceptionally High Crack & Heat Resistant Joints.
CUTTING, GOUGING PIERCING & CHAMFERING	
GROOVECUT	Electrode for Cutting and Piercing all Ferrous and Non-Ferrous Metals.
WELLGOUGE	An Electrode for Chamfering and Grooving.
SPECIAL ELECTRODES FOR WELDING CARBON STEELS	
WELDALLOY S	Electrodes for Welding Mild Steel with Least Distortion and Operator Fatigue.
WELDALLOY LH	Controlled Hydrogen Type Electrode for Joining and Overlaying Medium Carbon, High Tensile, Cast & Other Problematic Steels.

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## NATIONAL AND INTERNATIONAL APPROVALS

	American Bureau of Shipping (ABS)
	Lloyd's Register Quality Assurance (LRA)
	Bureau Veritas (BV)
	DET NORSKE VERITAS (DNV)
	Indian Register of Shipping (IRS)
	Bureau of Indian Standards

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	Bharat Heavy Electricals Ltd (BHEL), Trichy
	RDSO (Research Design & Standards Organisation)
	M.N. Dastur & Company Ltd
	Indian Boiler Regulations (IBR)
	Toyo Engineering India Ltd
	Thermax Limited
	Nuclear Power Corporation of India Ltd (NPCIL)
	CIDCO

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Tata Projects Ltd.

**WEBSITE URL:** [http://metweld.in/Weldwell\\_Electrodes.html](http://metweld.in/Weldwell_Electrodes.html)

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